



# RepairStack™

Performance Solutions

## Quality Control Guide





● PANEL BOND



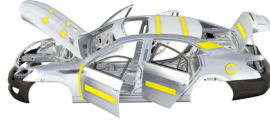
● 08307, 08329, 05887  
● 05887, 08323, 08308



● STRUCTURAL ADHESIVES



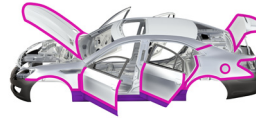
● 1-PT URETHANES AND MSP, 08308



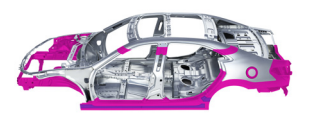
● FLEXIBLE FOAM / NVH



● RIGID PILLAR FOAM



● CHIP GUARD / UNDERCOATING

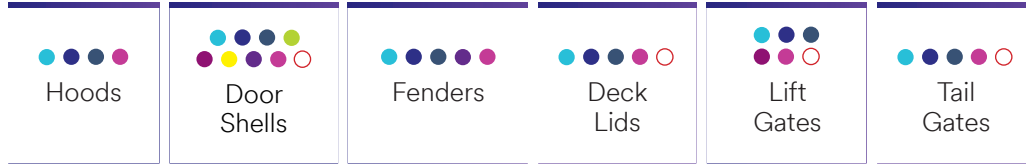


● CAVITY WAX

PRODUCT DESCRIPTION		FORD	GENERAL MOTORS	HONDA / ACURA	HYUNDAI / KIA / GENESIS	JAGUAR / LAND ROVER	LUCID MOTORS	MAZDA	MITSUBISHI	NISSAN / INFINITI	RIVIAN	TESLA	SUBARU	STELLANTIS	TOYOTA / LEXUS / SCION	VINFAST	VOLVO	
ADHESIVES	08115 3M™ Panel Bonding Adhesive	●		●		●		●	●	●			● 38315		●			
	08116 3M™ Panel Bonding Adhesive		●	●										●				
	07333 3M™ Impact Resistant Structural Adhesive		●	●	●	●	●			●	●	●		●		●	●	
	08219 3M™ SMC/ Fiberglass Repair Adhesive		●															
SEAM SEALERS	05887 3M™ EZ Sand Multi-Purpose Repair Material	●	●	●		●						●						
	08308 3M™ Heavy-Bodied Seam Sealer	●	●	●		●						●		●			●	
	08362, 08365, 08367, 08368, 08360, 08361, 08364 3M™ Urethane Seam Sealers	●	●	●		●						●		●				
	08369 3M™ MSP Seam Sealers		●			●												
	08374 3M™ Ultra-pro MSP Seam Sealer		●	●		●												
	08310 3M™ Bare-Metal Seam Sealer		●	●														●
	08323 3M™ Factory Match Seam Sealer	●	●	●										●				
	08329 3M™ Controlled Flow Seam Sealer			●														
	08307 3M™ Self-Leveling Seam Sealer	●		●														●
FOAMS	04274 3M™ NVH Dampening Material	●	●	●							●		●	●			●	
	08463 3M™ Flexible Foam	●	●	●	●	●				●	●	●		●			●	
	08458 3M™ Rigid Pillar Foam			●	●						●			●			●	
CORROSION PROTECTION COATINGS	08852 3M™ Cavity Wax Plus																	
	08882 3M™ Undercoating	●	●	●	●	●	●			●		●		●				
	08883 3M™ Rubberized Undercoating		●															
	08747 3M™ Paintable Undercoating Pouch		●															
	05917 3M™ Weld-Thru Coating II	●	●	●	●	●					●		●		●			

Updated June 2024  
Always reference the OEM specific sites for the most up-to-date repair procedures (see page 13).

**Repair Applications:**



Repair Order Information: \_\_\_\_\_

Product Application	Check Box	Part #	Product Description	Quantity Applied	Labor Time
Seam Sealing ●●●		Vary by color	2-Part Epoxy OEM Match (8522, 8524, 8526, 8528)		
		Vary by color	2-Part Epoxy Heavy Bodied (8308, 8310)		
		Vary by color	1-Part Urethane (08360, 08361, 08362, 08364, 08367)		
Sound Deadening Pad ●		05887	2-Part Epoxy Flowable Sealer		
		08840	Sound Deadening Pad		
Vapor Barrier ●		08578	Strip Caulk		
Liquid Applied Sound Deadening, Foams, and NVH ●		04274	NVH Dampening Material		
		08463	Flexible Foam		
Chip Guard ●		08889	Rocker Panel Coating		
		08949	No Cleanup Rocker Guard		
Cavity Wax ●		08852	Cavity Wax Plus		
		38854	Cavity Wax Plus, Amber		
Mixing Nozzles		08194	Static Mixing Nozzle		
Seam Sealer Tips ●●●		33997	2-Part Wing Nozzle Tip		
		33992	1-Part Wing Nozzle Tip		
Moldings & Trim ○		06382	Automotive Acrylic Plus Attachment Tape - 1/2"		
		06383	Automotive Acrylic Plus Attachment Tape - 7/8"		
		06386	Automotive Acrylic Plus Attachment Tape - 1/4"		
		06396	Automotive Adhesion Promoter, Sponge Applicator		

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Technician

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Quality Control

**Repair Applications:**

 Unisides	 A, B, C & D Pillars	 Quarter Panels & Wheel Houses (includes Wells & Lips)	 Rocker Panels
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Repair Order Information: \_\_\_\_\_

Product Application	Check Box	Part #	Product Description	Quantity Applied	Labor Time
Bonding ●●		08115	Panel Bonding Adhesive		
		08116	Panel Bonding Adhesive		
		07333	Impact Resistant Structural Adhesive		
Welding Preparation ●		05917	Weld Thru II Coating		
		Vary by color	2-Part Epoxy OEM Match (8522, 8524, 8526, 8528)		
Seam Sealing ●●●		Vary by color	2-Part Epoxy Heavy Bodied (8308, 8310)		
		Vary by color	1-Part Urethane (08360, 08361, 08362, 08364, 08367)		
		08840	Sound Deadening Pad		
Liquid Applied Sound Deadening, Foams, and NVH ●●		04274	NVH Dampening Material		
		08458	Rigid Pillar Foam		
		08463	Flexible Foam		
		08374	MSP Sprayable Seam Sealer		
		08889	Rocker Panel Coating		
Chip Guard ●		08734	Rocker Protector Pouch		
		08949	No Cleanup Rocker Guard		
		08883	Rubberized Undercoating		
Undercoating ●		08804	Waterbased Undercoating		
		08852	Cavity Wax Plus		
Cavity Wax ●		38854	Cavity Wax Plus, Amber		
		33456	Cubitron™ II Cut Off Wheel		
Cutting & Grinding ○		33445	Cubitron™ II File Belt		
		05916	Welding and Spark Deflection Paper		
Mixing Nozzles		08194	Static Mixing Nozzle		
		33995	2-Part Adjustable Ripple Tip		
Seam Sealer Tips ●●●		33996	2-Part Sprayable Tip		
		33997	2-Part Wing Nozzle Tip		
		33998	2-Part Wide Stream Tip		
		33991	1-Part Sprayable Tip		
		33992	1-Part Wing Nozzle Tip		
		33993	1-Part Wide Stream Tip		

Technician \_\_\_\_\_

Quality Control \_\_\_\_\_

**Repair Applications:**

 SUV / Van - Side	 Quarter Panels & Wheel Houses (including Wells & Lips)
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Repair Order Information: \_\_\_\_\_

Product Application	Check Box	Part #	Product Description	Quantity Applied	Labor Time
Bonding ●●		08115	Panel Bonding Adhesive		
		08116	Panel Bonding Adhesive		
		07333	Impact Resistant Structural Adhesive		
Welding Preparation ●		05917	Weld Thru II Coating		
		Vary by color	2-Part Epoxy OEM Match (8522, 8524, 8526, 8528)		
Seam Sealing ●●●		Vary by color	2-Part Epoxy Heavy Bodied (8308, 8310)		
		Vary by color	1-Part Urethane (08360, 08361, 08362, 08364, 08367)		
		08840	Sound Deadening Pad		
Sound Deadening Pad ●		04274	NVH Dampening Material		
		08458	Rigid Pillar Foam		
		08463	Flexible Foam		
		08374	MSP Sprayable Seam Sealer		
Liquid Applied Sound Deadening, Foams, and NVH ●●		08889	Rocker Panel Coating		
		08734	Rocker Protector Pouch		
		08949	No Cleanup Rocker Guard		
Chip Guard ●		08883	Rubberized Undercoating		
		08804	Waterbased Undercoating		
Undercoating ●		08852	Cavity Wax Plus		
		38854	Cavity Wax Plus, Amber		
Cavity Wax ●		33456	Cubitron™ II Cut Off Wheel		
		33445	Cubitron™ II File Belt		
Cutting & Grinding ○		05916	Welding and Spark Deflection Paper		
		08194	Static Mixing Nozzle		
Mixing Nozzles		33995	2-Part Adjustable Ripple Tip		
		33996	2-Part Sprayable Tip		
Seam Sealer Tips ●●●		33997	2-Part Wing Nozzle Tip		
		33998	2-Part Wide Stream Tip		
		33991	1-Part Sprayable Tip		
		33992	1-Part Wing Nozzle Tip		
		33993	1-Part Wide Stream Tip		

Technician \_\_\_\_\_

Quality Control \_\_\_\_\_

**Repair Applications:**

Truck Box Sides  
(Inner and Outer)

Wheel Houses  
(includes Wells & Lips)

Rocker  
Panels

Floors Pans  
& Extensions

Repair Order Information: \_\_\_\_\_

Product Application	Check Box	Part #	Product Description	Quantity Applied	Labor Time
Bonding ●●		08115	Panel Bonding Adhesive		
		08116	Panel Bonding Adhesive		
		07333	Impact Resistant Structural Adhesive		
Welding Preparation ●		05917	Weld Thru II Coating		
Seam Sealing ●●●		Vary by color	2-Part Epoxy OEM Match (8522, 8524, 8526, 8528)		
		Vary by color	2-Part Epoxy Heavy Bodied (8308, 8310)		
		Vary by color	1-Part Urethane (08360, 08361, 08362, 08364, 08367)		
Sound Deadening Pad ●		08840	Sound Deadening Pad		
		04274	NVH Dampening Material		
Liquid Applied Sound Deadening, Foams, and NVH ●●		08458	Rigid Pillar Foam		
		08463	Flexible Foam		
		08374	MSP Sprayable Seam Sealer		
Chip Guard ●		08889	Rocker Panel Coating		
		08734	Rocker Protector Pouch		
		08949	No Cleanup Rocker Guard		
Undercoating ●		08883	Rubberized Undercoating		
		08804	Waterbased Undercoating		
Cavity Wax ●		08852	Cavity Wax Plus		
		38854	Cavity Wax Plus, Amber		
Cutting & Grinding ○		33456	Cubitron™ II Cut Off Wheel		
		33445	Cubitron™ II File Belt		
		05916	Welding and Spark Deflection Paper		
Mixing Nozzles		08194	Static Mixing Nozzle		
		33995	2-Part Adjustable Ripple Tip		
		33996	2-Part Sprayable Tip		
Seam Sealer Tips ●●●		33997	2-Part Wing Nozzle Tip		
		33998	2-Part Wide Stream Tip		
		33991	1-Part Sprayable Tip		
		33992	1-Part Wing Nozzle Tip		
		33993	1-Part Wide Stream Tip		

Technician \_\_\_\_\_

Quality Control \_\_\_\_\_

**Repair Applications:**



Repair Order Information: \_\_\_\_\_

Product Application	Check Box	Part #	Product Description	Quantity Applied	Labor Time
Bonding ●●		08115	Panel Bonding Adhesive		
		08116	Panel Bonding Adhesive		
		07333	Impact Resistant Structural Adhesive		
Welding Preparation ●		05917	Weld Thru II Coating		
Seam Sealing ●●●		Vary by color	2-Part Epoxy OEM Match (8522, 8524, 8526, 8528)		
		Vary by color	2-Part Epoxy Heavy Bodied (8308, 8310)		
		Vary by color	1-Part Urethane (08360, 08361, 08362, 08364, 08367)		
Liquid Applied Sound Deadening, Foams, and NVH ●●		04274	NVH Dampening Material		
		08458	Rigid Pillar Foam		
		08463	Flexible Foam		
Chip Guard ●		08374	MSP Sprayable Seam Sealer		
		08889	Rocker Panel Coating		
		08734	Rocker Protector Pouch		
Undercoating ●		08949	No Cleanup Rocker Guard		
		08883	Rubberized Undercoating		
Cavity Wax ●		08804	Waterbased Undercoating		
		08852	Cavity Wax Plus		
Cutting & Grinding ○		38854	Cavity Wax Plus, Amber		
		33456	Cubitron™ II Cut Off Wheel		
		33445	Cubitron™ II File Belt		
Mixing Nozzles		05916	Welding and Spark Deflection Paper		
		08194	Static Mixing Nozzle		
		33995	2-Part Adjustable Ripple Tip		
Seam Sealer Tips ●●●		33996	2-Part Sprayable Tip		
		33998	2-Part Wide Stream Tip		
		33991	1-Part Sprayable Tip		
		33993	1-Part Wide Stream Tip		

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Technician

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Quality Control

**Repair Applications:**



Repair Order Information: \_\_\_\_\_

Product Application	Check Box	Part #	Product Description	Quantity Applied	Labor Time
Bonding ●●		08115	Panel Bonding Adhesive		
		08116	Panel Bonding Adhesive		
		07333	Impact Resistant Structural Adhesive		
Welding Preparation ●		05917	Weld Thru II Coating		
		Vary by color	2-Part Epoxy OEM Match (8522, 8524, 8526, 8528)		
Seam Sealing ●●●		Vary by color	2-Part Epoxy Heavy Bodied (8308, 8310)		
		Vary by color	1-Part Urethane (08360, 08361, 08362, 08364, 08367)		
		08840	Sound Deadening Pad		
Sound Deadening Pad ●		04274	NVH Dampening Material		
		08458	Rigid Pillar Foam		
		08463	Flexible Foam		
		08374	MSP Sprayable Seam Sealer		
Liquid Applied Sound Deadening, Foams, and NVH ●●		08883	Rubberized Undercoating		
		08804	Waterbased Undercoating		
Undercoating ●		08852	Cavity Wax Plus		
		38854	Cavity Wax Plus, Amber		
Cavity Wax ●		33456	Cubitron™ II Cut Off Wheel		
		33445	Cubitron™ II File Belt		
		05916	Welding and Spark Deflection Paper		
Cutting & Grinding ○		08194	Static Mixing Nozzle		
		33995	2-Part Adjustable Ripple Tip		
		33996	2-Part Sprayable Tip		
Mixing Nozzles		33998	2-Part Wide Stream Tip		
		33991	1-Part Sprayable Tip		
		33993	1-Part Wide Stream Tip		
		33993	1-Part Wide Stream Tip		
Seam Sealer Tips ●●●		33998	2-Part Wide Stream Tip		
		33991	1-Part Sprayable Tip		
Seam Sealer Tips ●●●		33991	1-Part Sprayable Tip		
		33993	1-Part Wide Stream Tip		

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Technician

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Quality Control



**Repair Applications:**

 Floor Pans / Spare Tire Wells	 Cross-Members and Extensions
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Repair Order Information: \_\_\_\_\_

Product Application	Check Box	Part #	Product Description	Quantity Applied	Labor Time
Bonding ●●		08115	Panel Bonding Adhesive		
		08116	Panel Bonding Adhesive		
		07333	Impact Resistant Structural Adhesive		
Welding Preparation ●		05917	Weld Thru II Coating		
		Vary by color	2-Part Epoxy OEM Match (8522, 8524, 8526, 8528)		
Seam Sealing ●●●		Vary by color	2-Part Epoxy Heavy Bodied (8308, 8310)		
		Vary by color	1-Part Urethane (08360, 08361, 08362, 08364, 08367)		
		08840	Sound Deadening Pad		
Sound Deadening Pad ●		04274	NVH Dampening Material		
		08458	Rigid Pillar Foam		
		08463	Flexible Foam		
		08374	MSP Sprayable Seam Sealer		
Liquid Applied Sound Deadening, Foams, and NVH ●●		08889	Rocker Panel Coating		
		08734	Rocker Protector Pouch		
		08949	No Cleanup Rocker Guard		
Chip Guard ●		08883	Rubberized Undercoating		
		08804	Waterbased Undercoating		
Undercoating ●		08852	Cavity Wax Plus		
		38854	Cavity Wax Plus, Amber		
Cavity Wax ●		33456	Cubitron™ II Cut Off Wheel		
		33445	Cubitron™ II File Belt		
Cutting & Grinding ○		05916	Welding and Spark Deflection Paper		
		08194	Static Mixing Nozzle		
Mixing Nozzles		33995	2-Part Adjustable Ripple Tip		
		33996	2-Part Sprayable Tip		
Seam Sealer Tips ●●●		33997	2-Part Wing Nozzle Tip		
		33998	2-Part Wide Stream Tip		
		33991	1-Part Sprayable Tip		
		33992	1-Part Wing Nozzle Tip		
		33993	1-Part Wide Stream Tip		

Technician \_\_\_\_\_

Quality Control \_\_\_\_\_

**Repair Applications:**



Repair Order Information: \_\_\_\_\_

Product Application	Check Box	Part #	Product Description	Quantity Applied	Labor Time
Bonding ●●		08115	Panel Bonding Adhesive		
		08116	Panel Bonding Adhesive		
		07333	Impact Resistant Structural Adhesive		
Welding Preparation ●		05917	Weld Thru II Coating		
Seam Sealing ●●●		Vary by color	2-Part Epoxy OEM Match (8522, 8524, 8526, 8528)		
		Vary by color	2-Part Epoxy Heavy Bodied (8308, 8310)		
		Vary by color	1-Part Urethane (08360, 08361, 08362, 08364, 08367)		
		05887	Hi Build Controlled Flow Sealer		
Sound Deadening Pad ●		08840	Sound Deadening Pad		
Liquid Applied Sound Deadening, Foams, and NVH ●●		04274	NVH Dampening Material		
		08458	Rigid Pillar Foam		
		08463	Flexible Foam		
		08374	MSP Sprayable Seam Sealer		
Cavity Wax ●		08852	Cavity Wax Plus		
		38854	Cavity Wax Plus, Amber		
Cutting & Grinding ○		33456	Cubitron™ II Cut Off Wheel		
		33445	Cubitron™ II File Belt		
		05916	Welding and Spark Deflection Paper		
Mixing Nozzles		08194	Static Mixing Nozzle		
Seam Sealer Tips ●●●		33998	2-Part Wide Stream Tip		
		33993	1-Part Wide Stream Tip		












Technician \_\_\_\_\_

Quality Control \_\_\_\_\_

**Repair Applications:**

 Door Skin	 Vapor Barrier	 Intrusion Beams and Supports	 Molding and Trim
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Repair Order Information: \_\_\_\_\_

Product Application	Check Box	Part #	Product Description	Quantity Applied	Labor Time
Bonding 		08115	Panel Bonding Adhesive		
		08116	Panel Bonding Adhesive (GM, Stellantis, Volvo)		
		07333	Impact Resistant Structural Adhesive		
Welding Preparation 		05917	Weld Thru II Coating		
Seam Sealing 		Vary by color	2-Part Epoxy OEM Match (8522, 8524, 8526, 8528)		
		Vary by color	2-Part Epoxy Heavy Bodied (8308, 8310)		
		Vary by color	1-Part Urethane (08360, 08361, 08362, 08364, 08367)		
		05887	Hi Build Controlled Flow Sealer		
Sound Deadening Pad 		08840	Sound Deadening Pad		
Vapor Barrier 		08578	Strip Caulk		
Foams and NVH 		04274	NVH Dampening Material		
		08458	Rigid Pillar Foam		
		08463	Flexible Foam		
		08374	MSP Sprayable Seam Sealer		
Chip Guard 		08889	Rocker Panel Coating		
		08949	No Cleanup Rocker Guard		
Cavity Wax 		08852	Cavity Wax Plus		
		38854	Cavity Wax Plus, Amber		
Cutting & Grinding 		33456	Cubitron™ II Cut Off Wheel		
		33445	Cubitron™ II File Belt		
		05916	Welding and Spark Deflection Paper		
Mixing Nozzles		08194	Static Mixing Nozzle		
Seam Sealer Tips 		33997	2-Part Wing Nozzle Tip		
		33992	1-Part Wing Nozzle Tip		
Moldings & Trim 		06382	Automotive Acrylic Plus Attachment Tape - 1/2"		
		06383	Automotive Acrylic Plus Attachment Tape - 7/8"		
		06386	Automotive Acrylic Plus Attachment Tape - 1/4"		
		06396	Automotive Adhesion Promoter, Sponge Applicator		

Technician \_\_\_\_\_

Quality Control \_\_\_\_\_

**Repair Applications:**

Upper & Lower Rails & Extensions	Apron Assemblies	Wheel Houses	Wells & Lips	Radiator Supports	Headlight Pockets & Brackets
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Repair Order Information: \_\_\_\_\_

Product Application	Check Box	Part #	Product Description	Quantity Applied	Labor Time
Bonding	<input type="checkbox"/>	08115	Panel Bonding Adhesive	_____	_____
	<input type="checkbox"/>	08116	Panel Bonding Adhesive	_____	_____
	<input type="checkbox"/>	07333	Impact Resistant Structural Adhesive	_____	_____
Welding Preparation	<input type="checkbox"/>	05917	Weld Thru II Coating	_____	_____
	<input type="checkbox"/>	Vary by color	2-Part Epoxy OEM Match (8522, 8524, 8526, 8528)	_____	_____
Seam Sealing	<input type="checkbox"/>	Vary by color	2-Part Epoxy Heavy Bodied (8308, 8310)	_____	_____
	<input type="checkbox"/>	Vary by color	1-Part Urethane (08360, 08361, 08362, 08364, 08367)	_____	_____
	<input type="checkbox"/>	04274	NVH Dampening Material	_____	_____
Liquid Applied Sound Deadening, Foams, and NVH	<input type="checkbox"/>	08458	Rigid Pillar Foam	_____	_____
	<input type="checkbox"/>	08463	Flexible Foam	_____	_____
	<input type="checkbox"/>	08374	MSP Sprayable Seam Sealer	_____	_____
Undercoating	<input type="checkbox"/>	08883	Rubberized Undercoating	_____	_____
	<input type="checkbox"/>	08804	Waterbased Undercoating	_____	_____
Cavity Wax	<input type="checkbox"/>	08852	Cavity Wax Plus	_____	_____
	<input type="checkbox"/>	38854	Cavity Wax Plus, Amber	_____	_____
Cutting & Grinding	<input type="checkbox"/>	33456	Cubitron™ II Cut Off Wheel	_____	_____
	<input type="checkbox"/>	33445	Cubitron™ II File Belt	_____	_____
	<input type="checkbox"/>	05916	Welding and Spark Deflection Paper	_____	_____
Mixing Nozzles	<input type="checkbox"/>	08194	Static Mixing Nozzle	_____	_____
	<input type="checkbox"/>	33995	2-Part Adjustable Ripple Tip	_____	_____
	<input type="checkbox"/>	33996	2-Part Sprayable Tip	_____	_____
Seam Sealer Tips	<input type="checkbox"/>	33998	2-Part Wide Stream Tip	_____	_____
	<input type="checkbox"/>	33991	1-Part Sprayable Tip	_____	_____
	<input type="checkbox"/>	33993	1-Part Wide Stream Tip	_____	_____

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Technician

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Quality Control



**For additional information on OEM repair procedures, please visit these OEM specific sites:**

[Audi](#)

[BMW](#)

[Database Enhancement Gateway](#)

[Ford | Lincoln](#)

[Genesis](#)

[GM](#)

[Honda | Acura](#)

[Hyundai](#)

[I-CAR RTS](#)

[Infiniti](#)

[Jaguar-Land Rover](#)

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[Mercedes-Benz](#)

[Mini](#)

[Mitsubishi](#)

[Nissan](#)

[OEM1Stop](#)

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[Toyota | Lexus | Scion](#)

[Volkswagen](#)

[Volvo](#)

## 3M Collision Repair Resources

[OEM Solutions](#)

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[3M Collision YouTube Channel](#)

[3M Corrosion Protection](#)

[3M Structural Adhesives](#)



**Automotive Aftermarket Division**  
3M Center, Building 0223-04S-01  
St. Paul, MN 55144-1000

3MCollision.com

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